

Hitaltech FIX JUMPERS are highly flexible flat conductor connectors. Solid round conductors ensure fast and secure assembly. The round-flat-round technology combines both: The copper conductors are rolled flat to a defined geometry in the insulating area, ensuring the highest standards of vibration and bending resistance. The smooth notch-free transition from round to flat guarantees fracture-safe connection points. The following materials can be used for the insulation: Polyester, Nomex (Aramid), PEN (Polyethylenaphthalat) or Polyimide (Kapton).

### CHARACTERISTICS

- Through Hole Technology (THT)
- High vibration and bending resistance Reliable and fracture-safe connection Very easy handling
- Immediately ready for installation
- Economizes working time and assembly costs
- Minimum space required
- Wiring errors are avoided
- Choice of various termination styles
- Allows combination with male connectors
- High-quality insulation materials (-40°C to +125°C)
- Different pitches within one jumper available (MIX)
- Short insulation lengths also available as wire jumpers (without the flat rolled copper section)



### BENEFITS

- Smooth notch-free transition from flat to round
- Fracture-safe connection point Compensation of intrinsic vibrations Reduction of tension in the soldering area Avoidance of vibration resonances

### FLAT-ROUND-180° – ANALYSIS

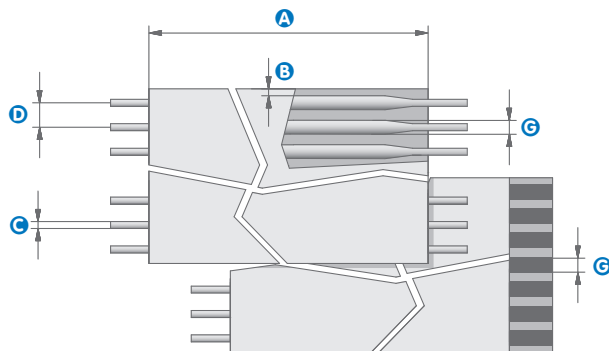
- Shifting of the bending stress into the flexible area
- Reduction of the bedding stress at the solder joint
- High durability

Pitch e.g. A= 2,54 mm see pitch code	Insulation material e.g. P = Polyester N = Aramid fiber E = PEN K = Polyimide	Termination Style e.g. A = identical ends AN = different see chart, combinations on request
<b>A 05</b>	<b>- N 051</b>	<b>- A -</b>
Number of pins	Insulation length from 15-5000 mm Special lengths on request	Special designs on request, drawing required

### TECHNICAL DATA

Order code	E	G	B	L	D	F	A	Z	P	R	C
<b>D</b> Pitch (mm)	1,00	1,25	1,27	1,90	2,00	2,50	2,54	3,18	3,50	3,81	5,08
Max. number of pins	32	32	32	32	32	32	32	25	23	20	16
<b>A</b> Length (mm)	15-5000										
<b>B</b> Min. margin (mm)	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,5	0,5
<b>C</b> Pin diameter (mm)	0,32	0,32	0,32	0,40	0,40	0,51	0,51	0,51	0,51	0,51	0,51
American Wire Gauge (AWG)	28	28	28	26	26	24	24	24	24	24	24
<b>G</b> Flat conductor width (mm)	0,7	0,75	0,75	1,35	1,35	1,5	1,5	1,5	1,5	1,5	1,5
Flat conductor thickness (µm)	80	90	90	110	110	110	110	110	110	110	110
Conductor material	Cu-ETP (E-Cu); min 1,5 µm tin-plated					min 2-3 µm tin-plated					
Current rating at 20°C (A)	1,0	1,5	1,5	2,0	2,0	3,5	3,5	3,5	3,5	3,5	3,5
Voltage rating (V <sub>DC</sub> )	200	200	200	200	200	300	300	300	300	300	300
Dielectric strength (V <sub>DCmin</sub> )	700	700	700	1500	1500	1500	1500	1500	1500	1500	1500

Insulation	Polyester	Aramid fiber	PEN	Polyimide
Insulation resistance (Ω - GRD-SIG-GRD)	>10 <sup>10</sup>			
Operation temperature (°C)	-40 ... +105	-40 ... +125	-40 ... +125	-40 ... +125
Soldering temperature* (°C/ sec.)	250/4	260/5	260/5	260/5



### TERMINATION STYLES

